August 15, 2007 Lit. No. 64608, Rev. 01

3723 MOUNT KIT PERSONAL PLOW

Jeep Wrangler

1997 - 2006

Installation Instructions

A CAUTION

Read this document before installing the snowplow.

See your sales outlet/Web site for specific vehicle application recommendations before installation. The Kit Selection Guide/Selection List has specific vehicle and snowplow requirements.

A DIVISION OR SUBSIDIARY OF DOUGLAS DYNAMICS, L.L.C.

SAFETY DEFINITIONS

WARNING

Indicates a potentially hazardous situation that, if not avoided, could result in death or serious personal injury.

A CAUTION

Indicates a potentially hazardous situation that, if not avoided, may result in minor or moderate injury. It may also be used to alert against unsafe practices.

NOTE: Indicates a situation or action that can lead to damage to your snowplow and vehicle or other property. Other useful information can also be described.

SAFETY PRECAUTIONS

Improper installation and operation could cause personal injury and/or equipment and property damage. Read and understand labels and the Owner's Manual before installing, operating, or making adjustments.

Lower blade when vehicle is parked. Temperature changes could change hydraulic pressure, causing the blade to drop unexpectedly or damaging hydraulic components. Failure to do this can result in serious personal injury.

A WARNING

The driver shall keep bystanders clear of the blade when it is being raised, lowered, or angled. Do not stand between the vehicle and the blade or within 8 feet of a moving blade. A moving or falling blade could cause personal injury.

Keep hands and feet clear of the blade and A-frame when mounting or removing the snowplow. Moving or falling assemblies could cause personal injury.

A WARNING

Do not exceed GVWR or GAWR including blade and ballast. The rating label is found on driver-side vehicle door cornerpost.

To prevent accidental movement of the blade, always turn the ON/OFF switch to OFF whenever the snowplow is not in use. The control indicator light will turn off.

A WARNING

Remove blade assembly before placing vehicle on hoist.

Refer to the Kit Selection Guide/Selection List for minimum vehicle recommendations and ballast requirements.

PERSONAL SAFETY

- Remove ignition key and put the vehicle in park or in gear to prevent others from starting the vehicle during installation or service.
- Wear only snug-fitting clothing while working on your vehicle or snowplow.
- Do not wear jewelry or a necktie, and secure long hair.
- Wear safety goggles to protect your eyes from battery acid, gasoline, dirt, and dust.
- Avoid touching hot surfaces such as the engine, radiator, hoses, and exhaust pipes.
- Always have a fire extinguisher rated BC handy, for flammable liquids and electrical fires.

FIRE AND EXPLOSION

A WARNING

Gasoline is highly flammable and gasoline vapor is explosive. Never smoke while working on a vehicle. Keep all open flames away from gasoline tanks and lines. Wipe up any spilled gasoline immediately.

Be careful when using gasoline. Do not use gasoline to clean parts. Store only in approved containers away from sources of heat or flame.

VENTILATION

A WARNING

Vehicle exhaust contains lethal fumes. Breathing these fumes, even in low concentrations, can cause death. Never operate a vehicle in an enclosed area without venting exhaust to the outside.

TORQUE CHART

A CAUTION

Read instructions before assembling. Fasteners should be finger tight until instructed to tighten according to the torque chart. Use standard methods and practices when attaching snowplow including proper personal protective safety equipment.

Recommended Fastener Torque Chart (FtLb.)			
Size	SAE Grade 2	Grade 5	Grade 8
1/4-20 5/16-18 3/8-16 3/8-24 7/16-14 1/2-13 9/16-12 5/8-11 3/4-10 7/8-9 1-8	6 11 19 24 30 45 66 93 150 150 220	9 18 31 46 50 75 110 150 250 378 583	13 28 46 68 75 115 165 225 370 591 893
Metric Grade 8.8 (FtLb.)			
Size	Torque	Size	Torque
M 6 M 8 M 10	7 17 35	M 12 M 14 M 16	60 95 155
These torque values apply to fasteners except those noted in the instruction.			

INSTALLATION INSTRUCTIONS

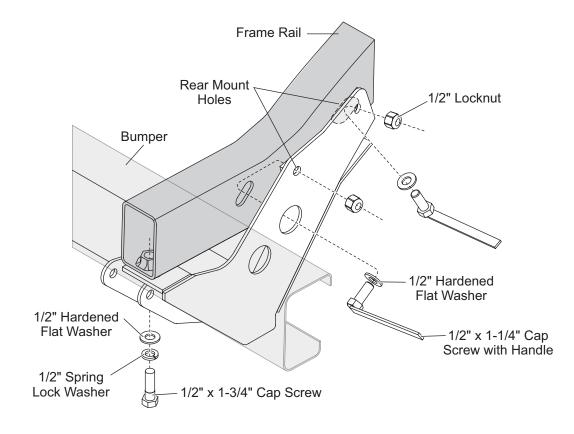
NOTE: For easier assembly and installation, vehicle and all snowplow components should be on a smooth, level, hard surface, such as concrete.

- 1. Remove lower bumper fasteners that attach bumper to frame along lower edge of bumper.
- 2. Lift mount into place and secure, but do not fully tighten, the front with the two 1/2" x 1-3/4" cap screws, lock washers and flat washers provided.
- 3. With the rear of the mount clamped to the frame rails, use the two rear mount holes on each side as guides to drill four 17/32" holes through the frame rails.

NOTE: Either remove the front tire or jack the vehicle up and rotate tire outward to obtain adequate space for drilling.

- 4. Loosely fasten rear of mount by inserting the four 1/2" x 1-1/4" cap screws with handles and flat washers through the slots in the frame rails then into the previously drilled holes. It is necessary to bend the handles welded to the cap screws to accomplish this. Secure with four 1/2" locknuts.
- 5. Tighten all fasteners according to the torque chart.
- 6. Bend or cut handles on the installed cap screws out of the way.

NOTE: After five to ten hours of snowplow usage, retorque all mount assembly fasteners.



The company reserves the right under its product improvement policy to change construction or design details and furnish equipment when so altered without reference to illustrations or specifications used. This equipment manufacturer or the vehicle manufacturer may require or recommend optional equipment for snow removal. Do not exceed vehicle ratings with a snowplow. The company offers a limited warranty for all snowplows and accessories. See separately printed page for this important information.

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